



DESIGN <i>RE</i>	DRAWN BY <i>KG</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>[initials]</i>	APPROVED <i>[initials]</i>	DRAWING NO. SERVICE BULLETIN	REV. A SHEET 1 OF 2
DATE 99.02.11		TITLE No. 99-1	SCALE NTS
A	99.02.11	NEW ISSUE	

SERVICE BULLETIN

Affecting Dart 407 Heli-Utility-Pod D407-627-013

It has come to the attention of Dart Aerospace that due to a tolerance buildup, the pip pins that are used to attach the D2846 Support Arms to the D2764 and D2796 Crossbeams may not fully engage within the parts.

PRIOR TO NEXT FLIGHT:

Inspect each pip pin to ensure it is fully engaged when installed per installation instructions IIN-D407-627 Rev B. If they do not, perform the actions outlined in Dart Service Instruction DSI 9135.

ACTION:

Perform Dart Service Instruction DSI 9135 to countersink the D2847 lugs to permit the pip pins to engage completely within the lugs. The button of the pip pin should be in the 'out' position, and the balls within the pip pin shaft should be completely clear of the D2847 lug.

ACKNOWLEDGEMENT:

Upon completion of DSI 9135, complete sheet 2 of this Service Bulletin and return by FAX to Dart Aerospace Ltd., at 1 (613) 632-4443 (FAX).



DESIGN <i>KE</i>	DRAWN BY <i>LE</i>	DART AEROSPACE LTD HAWKESBURY, ONTARIO, CANADA	
CHECKED <i>SMA</i>	APPROVED <i>CL</i>	DRAWING NO. SERVICE BULLETIN	REV. A SHEET 2 OF 2
DATE 99.02.11	TITLE No. 99-1		SCALE NTS

SERVICE BULLETIN

Affecting Dart 407 Heli-Utility-Pod D407-627-013

Service Bulletin Compliance: Dart Service Bulletin No. 99-1

Subject: 407 Heli-Utility-Pod D407-627-013 pip pin lug modification

Service Bulletin No. 99-1 complied with on:

Aircraft Registration: _____

Aircraft Serial No.: _____

Pod D407-627-013 Serial No.: _____

Company: _____

Signed: _____

Date: _____